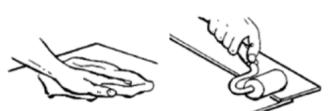


SIDE BADGE KIT INSTALL GUIDE

ATTENTION

Installation of this badging kit will require modification of your vehicle. This can be accomplished with the simple tools listed, the materials in this kit, and a little bit of patience. If you are uncomfortable with making these modifications, please consult a professional technician.





TOOLS FOR INSTALL

Wax / grease remover or isopr. alcohol Microfiber towel Brayer / roller

INSTALL

To obtain optimum adhesion, the bonding surfaces must be well unified, clean and dry.

Typical surface cleaning solvents are IPA/water mixture (*rubbing alcohol*) or heptane.

Bond strength is dependent upon the amount of adhesive-to-surface contact developed.

Firm application pressure develops better adhesive contact and helps improve bond strength. Generally, this means that the badge should experience at least **15 psi** (*100 kPa*) in roll down or platen pressure.

CARE

Avoid washing (*soap*) or applying other chemicals until adhesive has set (**typically 72 hours @ indoor temperatures**). Badging can be cleaned with standard plastic safe cleaners.

After application, the bond strength will increase as the adhesive flows onto the surface.

At **room temperature** $(73^{\circ}F)$, approximately 50% of the ultimate strength will be achieved after 20 minutes, 90% after 24 hours and 100% after 72 hours.

