

ATTENTION

Installation of this badging kit will require modification of your vehicle. This can be accomplished with the simple tools listed, the materials in this kit, and a little bit of patience. If you are uncomfortable with making these modifications, please consult a professional technician.



TOOLS FOR INSTALL

Wax / grease remover or isopr. alcohol
Microfiber towel
Brayer / roller

INSTALL

To obtain optimum adhesion, the bonding surfaces must be well unified, clean and dry.

Typical surface cleaning solvents are IPA/water mixture (*rubbing alcohol*) or heptane.

Bond strength is dependent upon the amount of adhesive-to-surface contact developed.

Firm application pressure develops better adhesive contact and helps improve bond strength. Generally, this means that the badge should experience at least **15 psi (100 kPa)** in roll down or platen pressure.

CARE

Avoid washing (soap) or applying other chemicals until adhesive has set (**typically 72 hours @ indoor temperatures**). Badging can be cleaned with standard plastic safe cleaners.

After application, the bond strength will increase as the adhesive flows onto the surface.

At **room temperature (73°F)**, approximately 50% of the ultimate strength will be achieved after 20 minutes, 90% after 24 hours and 100% after 72 hours.